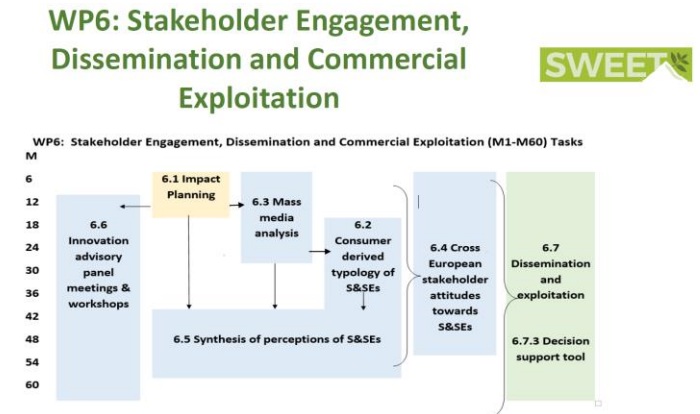
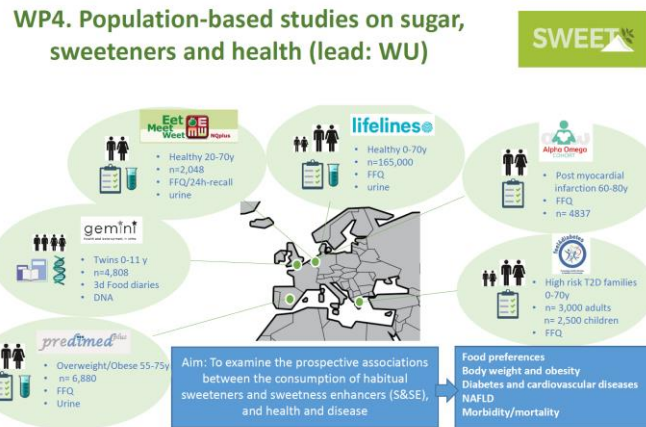
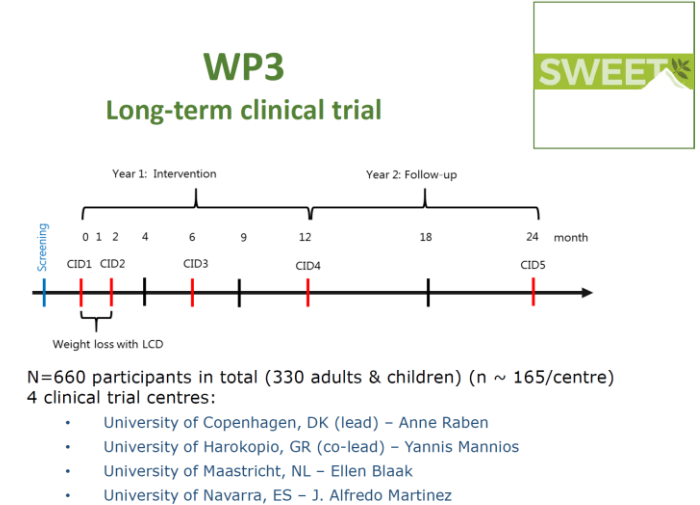
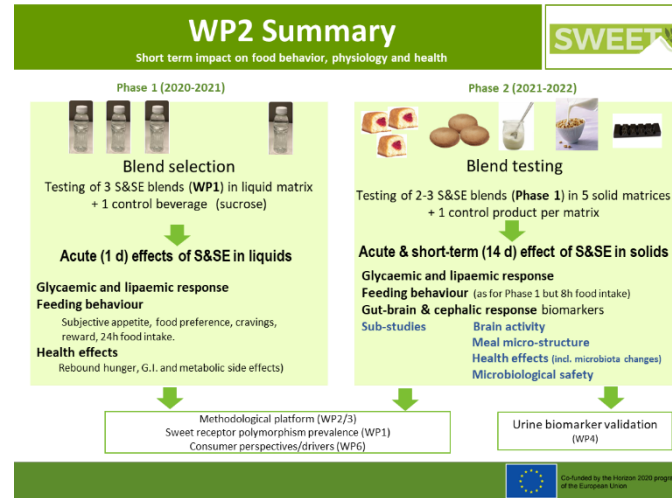
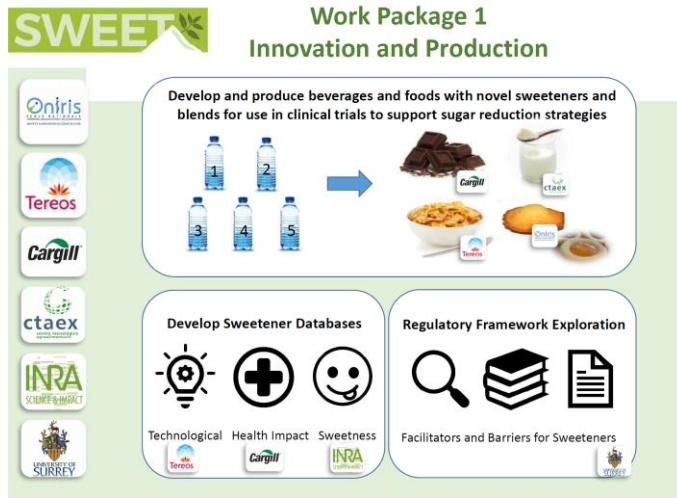


Filling knowledge gaps with LCA: an example of progress and challenges

Richard Murphy, **James Suckling*** & Stephen Morse
Centre for Environment & Sustainability, University of Surrey



Understanding the long-term effects of switching over to sweeteners and sweetness enhancers (S&SE) in the context of public health and safety, obesity and sustainability



LCA/LCSA structure and Partners:

UNIS (Lead), BLONK (Co-lead), CARG, ONIRIS, EUROFIR

Environmental LCA on S&SEs in selected case-studies

Social LCA (sLCA)

Life Cycle Costing (LCC)

Life Cycle Sustainability Assessment (LCSA) - integration and extension

- Integrate aLCA, sLCA& LCC results under the UNEP LCSA framework
- Complementary sustainability perspectives e.g. UN-SDGs, value chain

Transfer LCA/LCSA inventory data and methods to external public users

Sweetener life cycle - in brief

Production



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Ingredients



Products



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Retail



Consumption



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Disposal



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Environment



Society



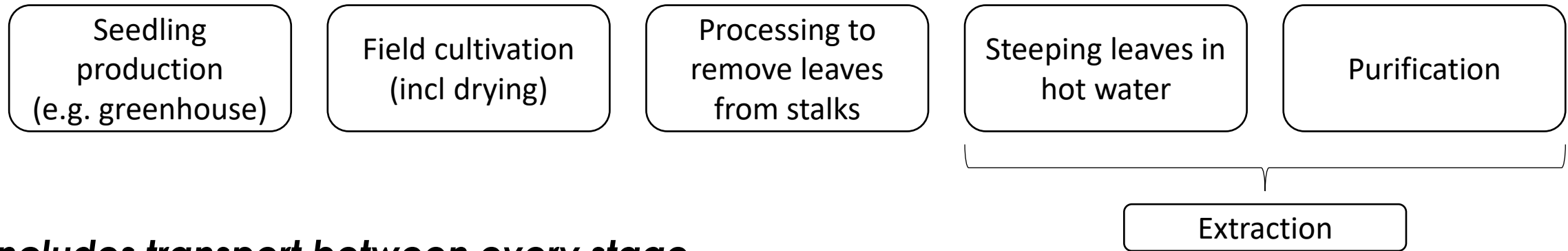
Economy



Example - Steviol glycosides (EU prodⁿ)

Steviol glycosides production from leaf (life cycle)

Global production of steviol glycoside from leaf follows the same basic process:



Includes transport between every stage

Production from leaf in China is similar, but with different yields and energy sources.

The sweeteners & sweetness enhancers

4 sweeteners & 1 sweetness enhancer have been assessed: All now published and in the public domain

Plant-based:

Stevia Rebaudioside A (Reb A)
Thaumatococcus

“Hybrid”:

Sucralose

Artificial:

Aspartame
Neotame

The International Journal of Life Cycle Assessment
<https://doi.org/10.1007/s11367-022-02127-9>

LCA FOR ENERGY SYSTEMS AND FOOD PRODUCTS



Environmental life cycle assessment of production of the high intensity sweetener steviol glycosides from *Stevia rebaudiana* leaf grown in Europe: The SWEET project

J. Suckling¹, S. Morse¹, R. Murphy¹, S. Astley², J. C. G. Halford^{3,4}, J. A. Harrold⁴, A. Le-Bail⁵, E. Koukouna⁶, H. Musinovic², J. Perret⁷, A. Raben^{8,9}, M. Roe², J. Scholten⁶, C. Scott¹⁰, C. Stamatis¹¹, C. Westbrook⁶

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The International Journal of Life Cycle Assessment
<https://doi.org/10.1007/s11367-023-02228-z>

LCA FOR ENERGY SYSTEMS AND FOOD PRODUCTS



Environmental life cycle assessment of production of the non-nutritive sweetener sucralose (E955) derived from cane sugar produced in the United States of America: The SWEET project

E. Blenkley¹, J. Suckling¹, S. Morse¹, R. Murphy¹, M. Raats¹⁰, S. Astley², J. C. G. Halford^{3,4}, J. A. Harrold⁴, A. Le-Bail⁵, E. Koukouna⁶, H. Musinovic², A. Raben^{7,8}, M. Roe², J. Scholten⁶, C. Scott⁹, C. Westbrook⁶

Journal of Cleaner Production 424 (2023) 138854

Contents lists available at ScienceDirect



Journal of Cleaner Production

journal homepage: www.elsevier.com/locate/jclepro



Environmental life cycle assessment of production of the non-nutritive sweeteners aspartame (E951) and neotame (E961) from chemical processes: The SWEET project

J. Suckling^{a,*}, S. Morse^a, R. Murphy^a, M. Raatsⁱ, S. Astley^b, J.C.G. Halford^{c,d}, J.A. Harrold^e, A. Le-Bail^f, E. Koukouna^f, H. Musinovic^b, A. Raben^g, M. Roe^b, J. Scholten^f, C. Scott^h, C. Westbrook^f

Journal of Cleaner Production 411 (2023) 137226

Contents lists available at ScienceDirect



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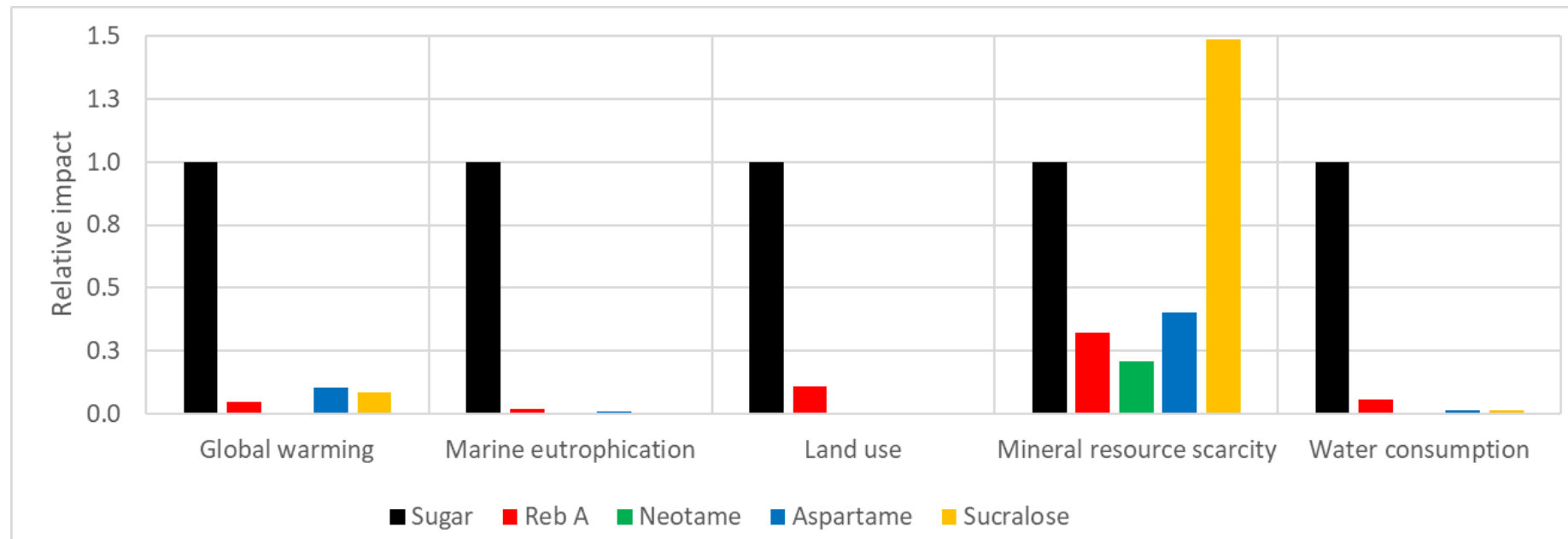
Life cycle assessment of the sweetness enhancer thaumatococcus (E957) produced from *Thaumatococcus daniellii* fruit foraged from West Africa: The SWEET project

J. Suckling^{a,*}, S. Morse^a, R. Murphy^a, S. Astley^b, C. Boy^c, J.C.G. Halford^{d,e}, J.A. Harrold^e, A. Le-Bail^f, E. Koukouna^g, H. Musinovic^b, A. Raben^h, M. Roe^b, J. Scholten^g, C. Scottⁱ, C. Westbrook^g

Environmental impact

Impact of sweeteners compared to sugar in terms of sweetness equivalence.
Impact data is normalised to 1 kg sugar.

Sweeteners have lower environmental impact across nearly all categories

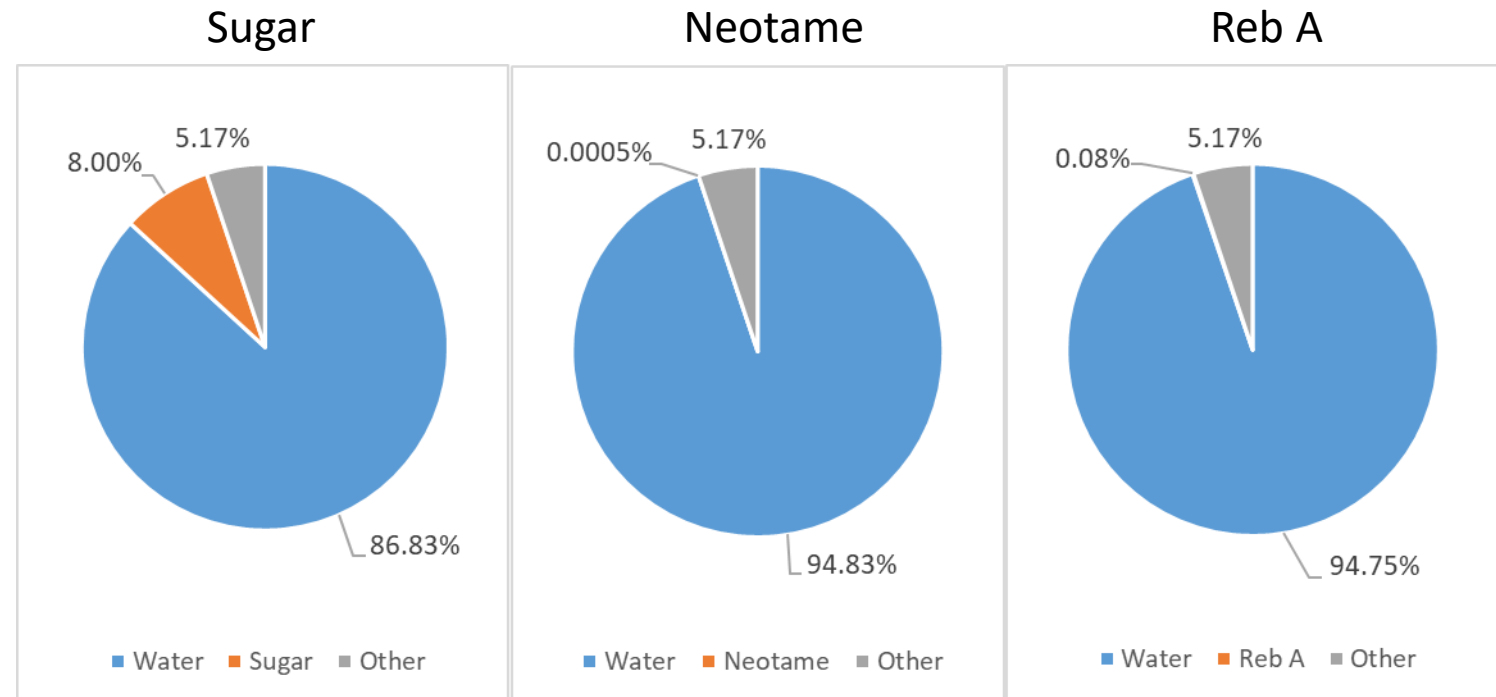


Drinks: Formulation

Drink formulation by fraction

The difference is really between:

- i) Sugar
- ii) Sweetener + some more water



Drinks: Impact

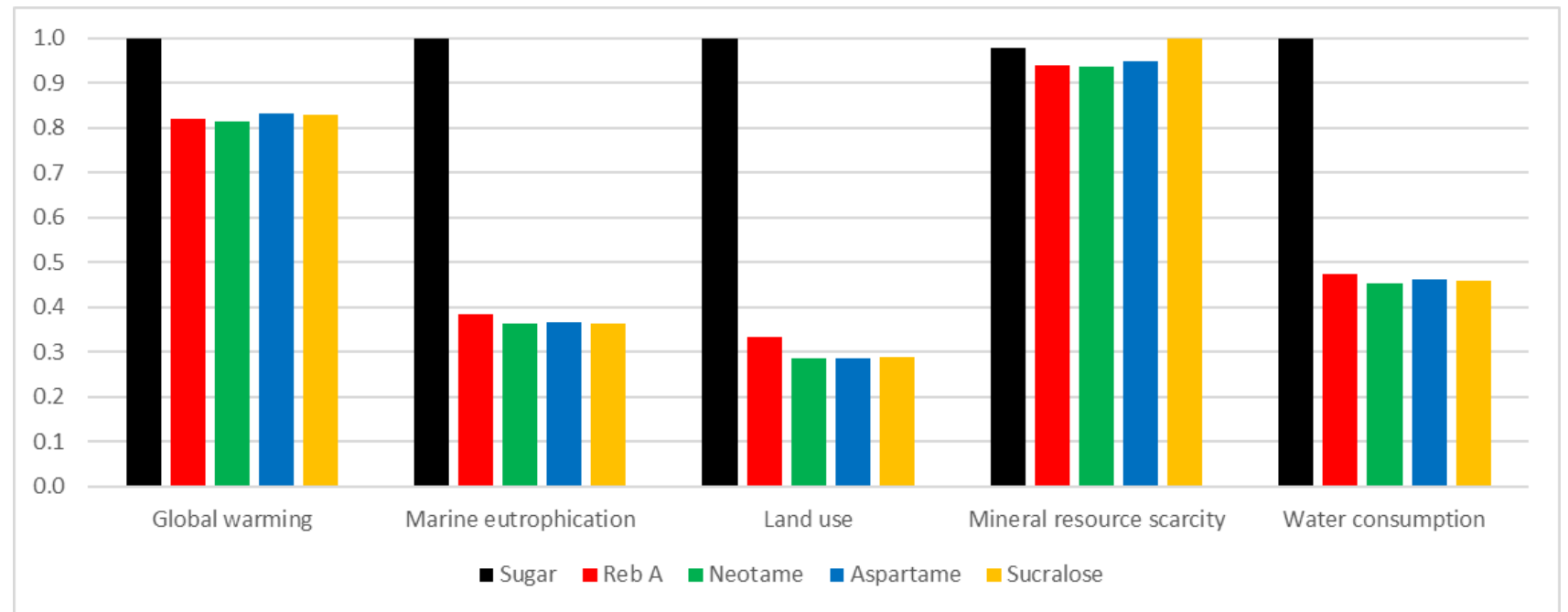
Environmental impact is reduced when sugar is replaced

This is observed across all impact categories.

Example data:
- **Global warming potential**

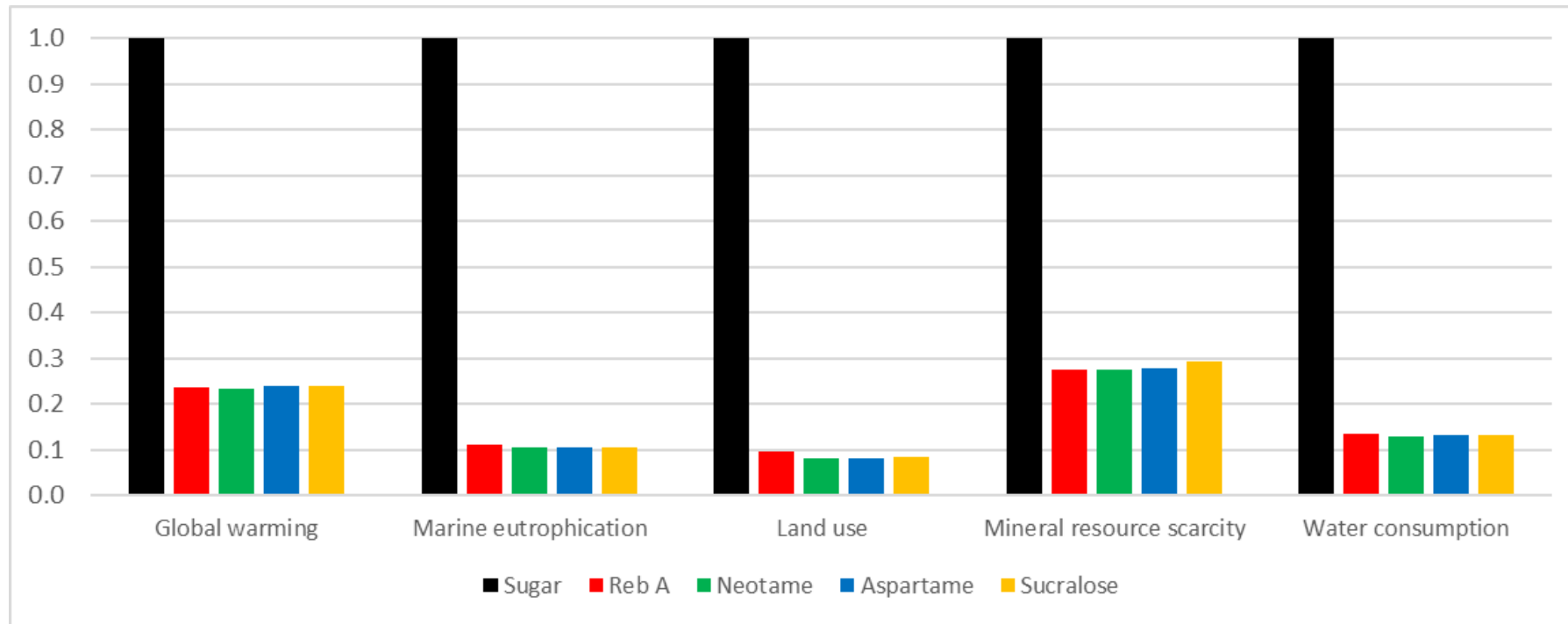
Sugar drink:
0.61 kgCO₂-eq/kg

Non-sugar drink:
~ 0.51 kgCO₂-eq/kg



Drinks: Impact

Environmental impact is reduced when sugar is replaced – this is even more so on a calorie density basis (12.7 vs 44.2 kcal/100g for sweetener or sugar drink)

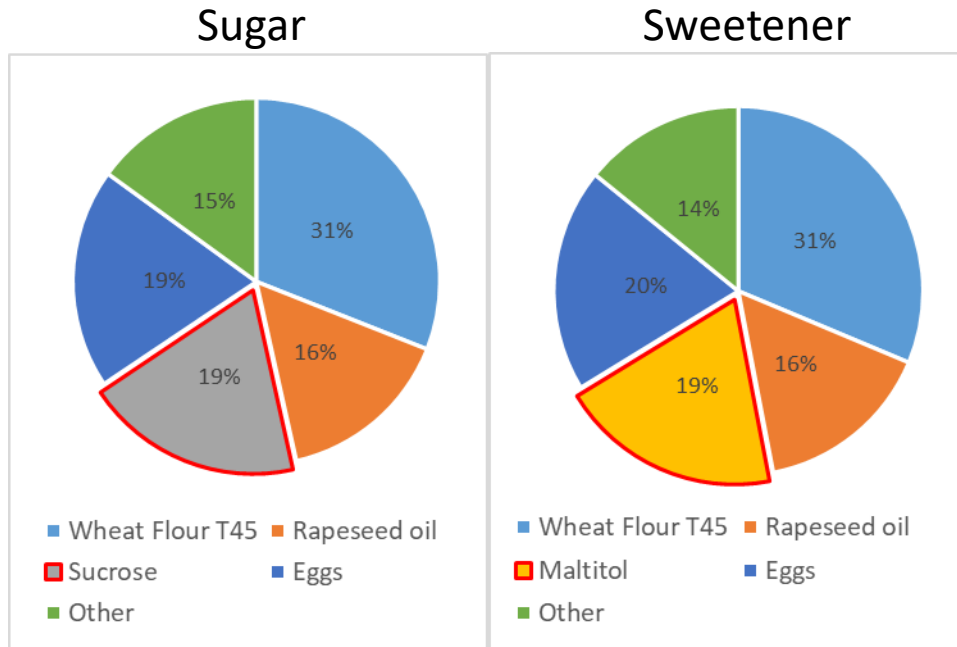


Biscuits: Formulation

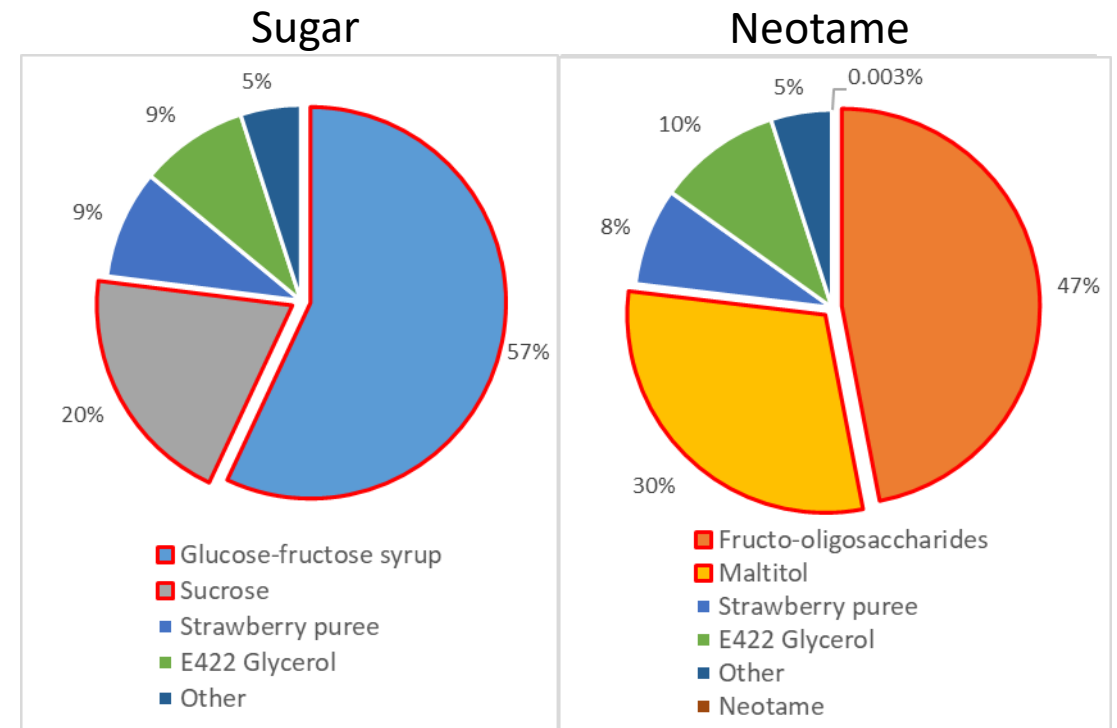
Fractional replacement biscuit dough and fruit filling

Sweeteners are added to fruit filling only

Dough (25g)



Fruit filling (5g)



Biscuits: Impact

Environmental impact increased when sugar is replaced.

Increase is because the impact of sugar is less than that of maltitol

This is observed across all impact categories.

Example data:

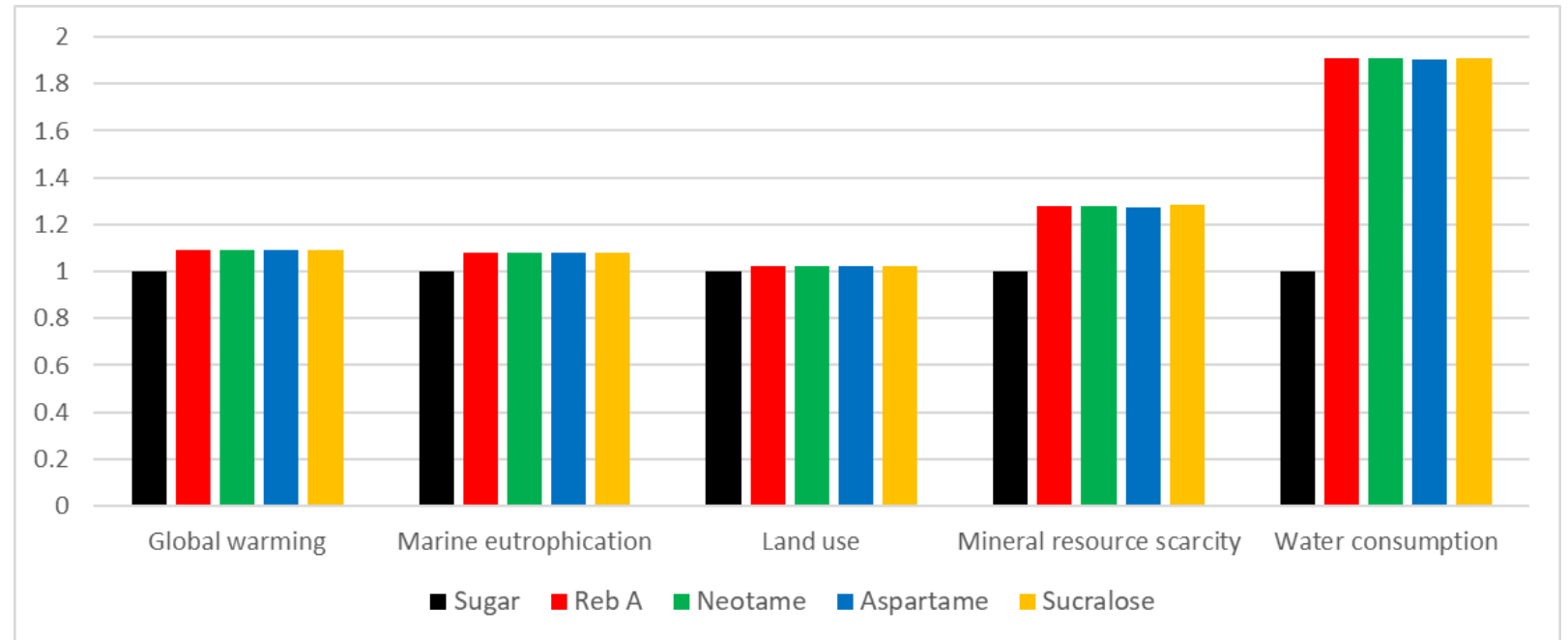
- Global warming potential

Sugar biscuit:

2.72 kgCO₂-eq/kg

Non-sugar biscuit:

~ 2.97 kgCO₂-eq/kg



The Bulking agents: another knowledge gap solved

Process simulation modelling used to generate detailed LCI data for sorbitol and maltitol

*Now recently
published in JCP
2025*

Journal of Cleaner Production 494 (2025) 144985

Contents lists available at ScienceDirect

Journal of Cleaner Production

journal homepage: www.elsevier.com/locate/jclepro

Environmental life cycle assessment of producing sorbitol and maltitol from wheat starch using process simulation: The SWEET project

J. Suckling^{a,h,*}, G. Brussino^b, E. Koukouna^b, N. Misailidis^c, A. Koulourisⁱ, D. Petrides^c, S. Morse^{a,h}, M. Raats^{d,h}, J. Scholten^b, C. Westbroek^b, J.C.G. Halford^{e,f}, J.A. Harrold^f, A. Raben^g, R. Murphy^{a,h}

^a Centre for Environment and Sustainability, University of Surrey, Guildford, UK
^b Blonk Consultants, Gouda, the Netherlands
^c Intelligen Inc., Freehold, NJ, 07728, USA
^d School of Psychology, University of Surrey, Guildford, UK
^e School of Psychology, University of Leeds, Leeds, UK

Achievements and 'misses'

- **Novel LCI data and LCA outcomes on S&SEs in drinks, yoghurts and bakery goods**
- **Recognition of the 'formulation' role – significance of bulking agents**
- **Extension of the findings to the 'whole diet' level – in progress**
- **Extension of the results to the public health / societal level X**

Consumption

1) Need to put foodstuffs in context of a whole diet setting.

Work is currently on-going with Blonk partner using Optimeal.

2) WHO report of health effects of sweeteners.

Findings do not appear to be significant/consistent across all health effects.

From the Life Cycle Sustainability Assessment perspective, it is not possible to draw definitive conclusions.



Reference: RIOS-LEYVRAZ, M. & MONTEZ, J. 2022. Health effects of the use of non-sugar sweeteners: a systematic review and meta-analysis. Geneva, Switzerland: World Health Organization. ISBN: 978-92-4-004642-9. URL: <https://www.who.int/publications/i/item/9789240046429>

Take-aways from SWEET's sustainability work



When sugar is replaced..... BOTH the sweetness and the bulk, technical function must be replaced

Reformulation to replace technical functions is a more important driver of environmental impact change than the specific sweetener used.

**For water-based drink – environmental impact is reduced
For solid foods - environmental impact can be increased**

The Functional Unit for the LCA is important (mass, serving, caloric, etc....)

Dietary level modelling - shortly

Thanks to the partners
and more info at <https://sweetproject.eu/>

