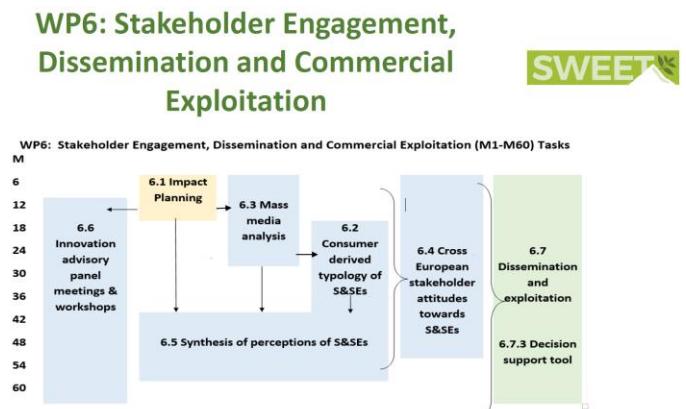
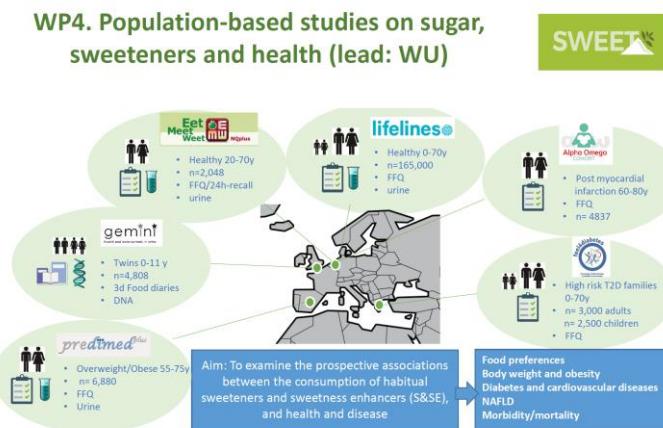
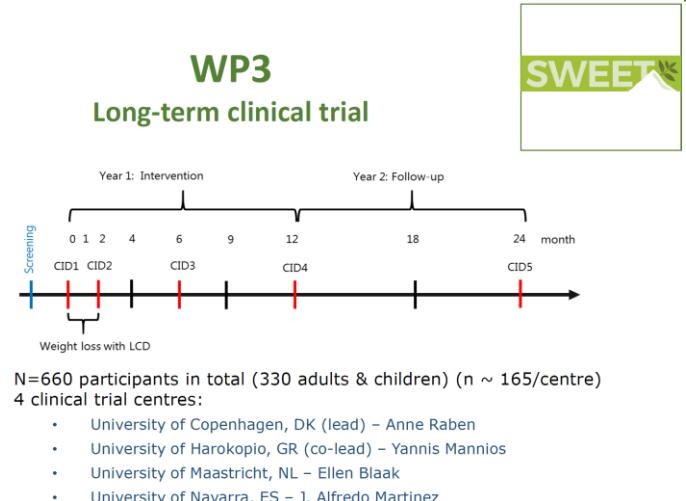
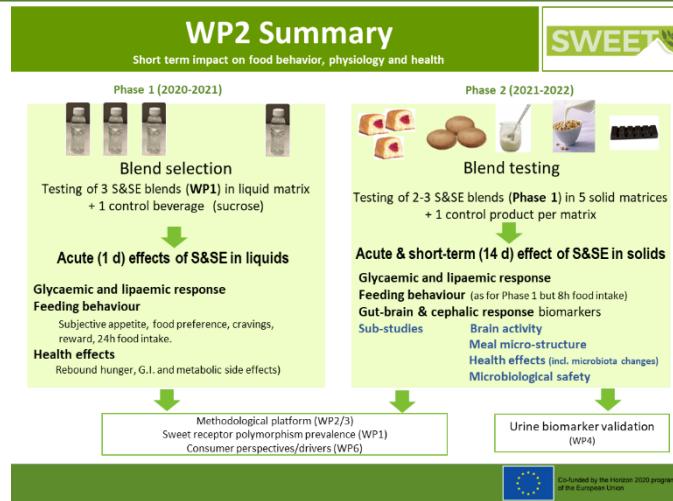
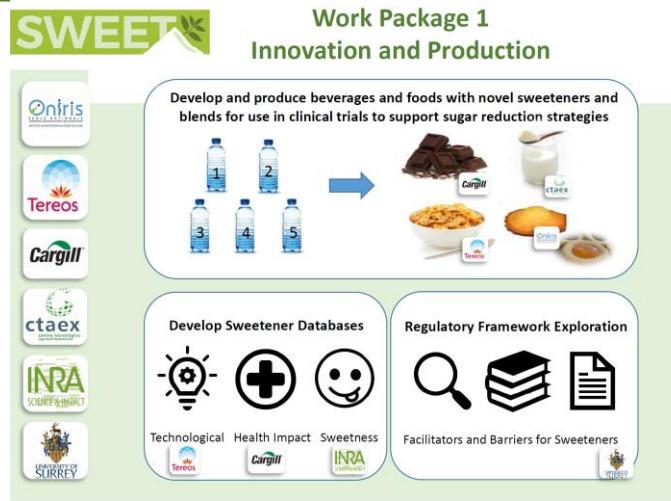


# *Filling knowledge gaps with LCA: an example of progress and challenges*

Richard Murphy, **James Suckling\*** & Stephen Morse  
Centre for Environment & Sustainability, University of Surrey



# Understanding the long-term effects of switching over to sweeteners and sweetness enhancers (S&SE) in the context of public health and safety, obesity and sustainability



# LCA/LCSA structure and Partners:

## UNIS (Lead), BLONK (Co-lead), CARG, ONIRIS, EUROFIR

Environmental LCA on S&SEs in selected case-studies

Social LCA (sLCA)

Life Cycle Costing (LCC)

**Life Cycle Sustainability Assessment (LCSA) - integration and extension**

- Integrate aLCA, sLCA& LCC results under the UNEP LCSA framework
- Complementary sustainability perspectives e.g. UN-SDGs, value chain

Transfer LCA/LCSA inventory data and methods to external public users

# Sweetener life cycle - in brief

Production



Ingredients



Products



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Retail



Consumption



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Disposal



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Environment



Society



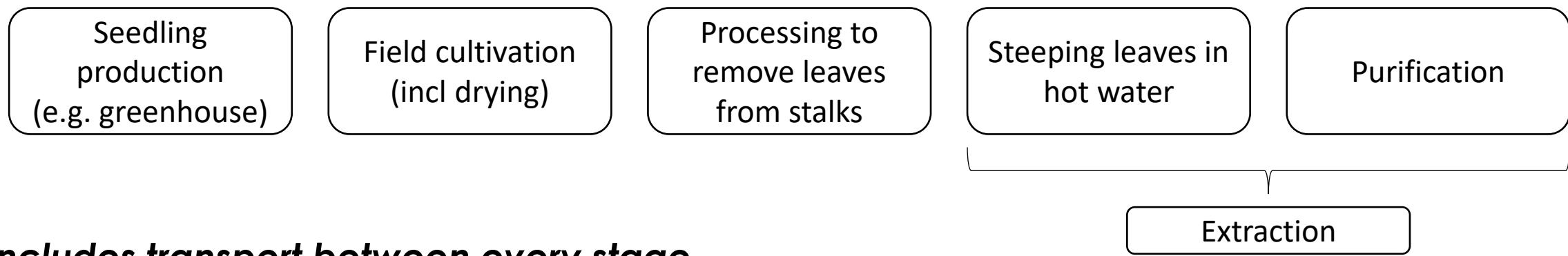
Economy



# Example - Steviol glycosides (EU prod<sup>n</sup>)

## Steviol glycosides production from leaf (life cycle)

**Global production of steviol glycoside from leaf follows the same basic process:**



**Includes transport between every stage**

Production from leaf in China is similar, but with different yields and energy sources.

# The sweeteners & sweetness enhancers

4 sweeteners & 1 sweetness enhancer have been assessed: All now published and in the public domain

## Plant-based:

Stevia Rebaudioside A (Reb A)  
Thaumatin

The International Journal of Life Cycle Assessment  
<https://doi.org/10.1007/s11367-022-02127-9>

LCA FOR ENERGY SYSTEMS AND FOOD PRODUCTS



Environmental life cycle assessment of production of the high intensity sweetener steviol glycosides from *Stevia rebaudiana* leaf grown in Europe: The SWEET project

J. Suckling<sup>1</sup> · S. Morse<sup>1</sup> · R. Murphy<sup>1</sup> · S. Astley<sup>2</sup> · J. C. G. Halford<sup>3,4</sup> · J. A. Harrold<sup>4</sup> · A. Le-Bail<sup>5</sup> · E. Koukouna<sup>6</sup> · H. Musinovic<sup>2</sup> · J. Perret<sup>7</sup> · A. Raben<sup>8,9</sup> · M. Roe<sup>10</sup> · J. Scholten<sup>6</sup> · C. Scott<sup>10</sup> · C. Stamatis<sup>11</sup> · C. Westbroek<sup>6</sup>

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The International Journal of Life Cycle Assessment  
<https://doi.org/10.1007/s11367-023-02228-z>

LCA FOR ENERGY SYSTEMS AND FOOD PRODUCTS

## “Hybrid”:

Sucralose



Environmental life cycle assessment of production of the non-nutritive sweeteners aspartame (E951) and neotame (E961) from chemical processes: The SWEET project

J. Suckling<sup>a,\*</sup>, S. Morse<sup>a</sup>, R. Murphy<sup>a</sup>, M. Raats<sup>i</sup>, S. Astley<sup>b</sup>, J.C.G. Halford<sup>c,d</sup>, J.A. Harrold<sup>e</sup>, A. Le-Bail<sup>e</sup>, E. Koukouna<sup>f</sup>, H. Musinovic<sup>b</sup>, A. Raben<sup>g</sup>, M. Roe<sup>b</sup>, J. Scholten<sup>f</sup>, C. Scott<sup>h</sup>, C. Westbroek<sup>f</sup>

## Artificial:

Aspartame  
Neotame

Journal of Cleaner Production 411 (2023) 137226

Contents lists available at ScienceDirect

Journal of Cleaner Production



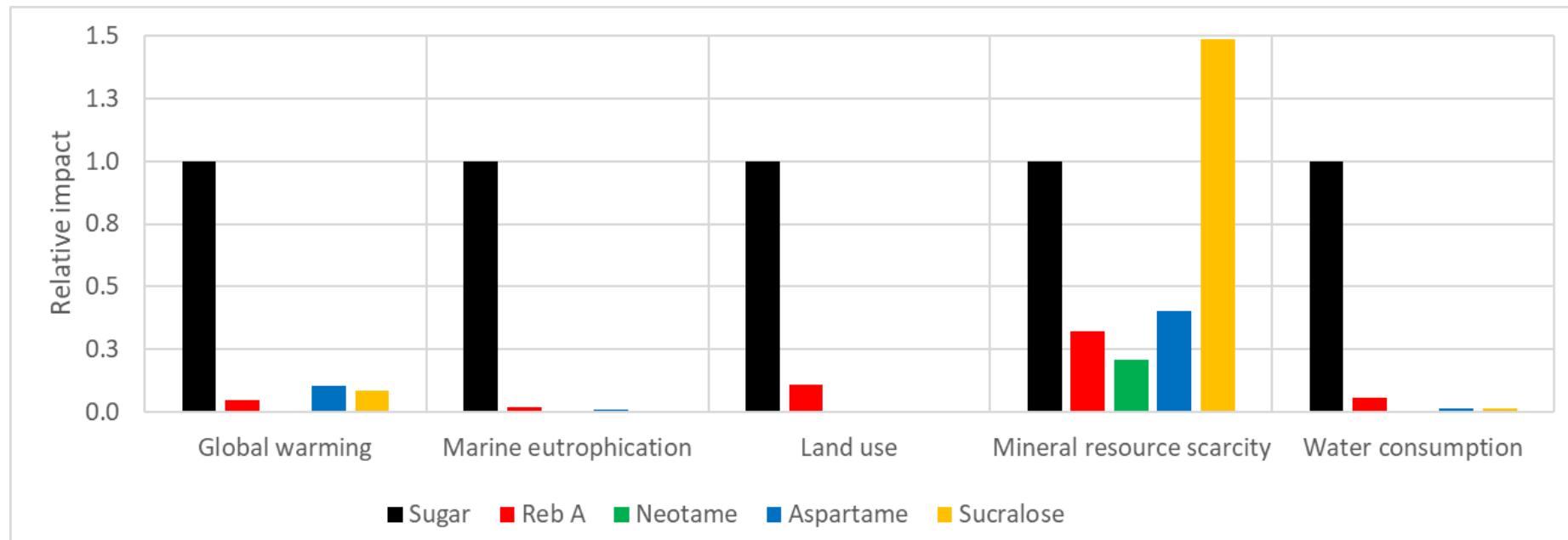
Life cycle assessment of the sweetness enhancer thaumatin (E957) produced from Thaumatococcus daniellii fruit foraged from West Africa: The SWEET project

J. Suckling<sup>a,\*</sup>, S. Morse<sup>a</sup>, R. Murphy<sup>a</sup>, S. Astley<sup>b</sup>, C. Boy<sup>c</sup>, J.C.G. Halford<sup>d,e</sup>, J.A. Harrold<sup>e</sup>, A. Le-Bail<sup>f</sup>, E. Koukouna<sup>g</sup>, H. Musinovic<sup>b</sup>, A. Raben<sup>h</sup>, M. Roe<sup>b</sup>, J. Scholten<sup>g</sup>, C. Scott<sup>i</sup>, C. Westbroek<sup>g</sup>

# Environmental impact

**Impact of sweeteners compared to sugar in terms of sweetness equivalence.**  
Impact data is normalised to 1 kg sugar.

**Sweeteners have lower environmental impact across nearly all categories**

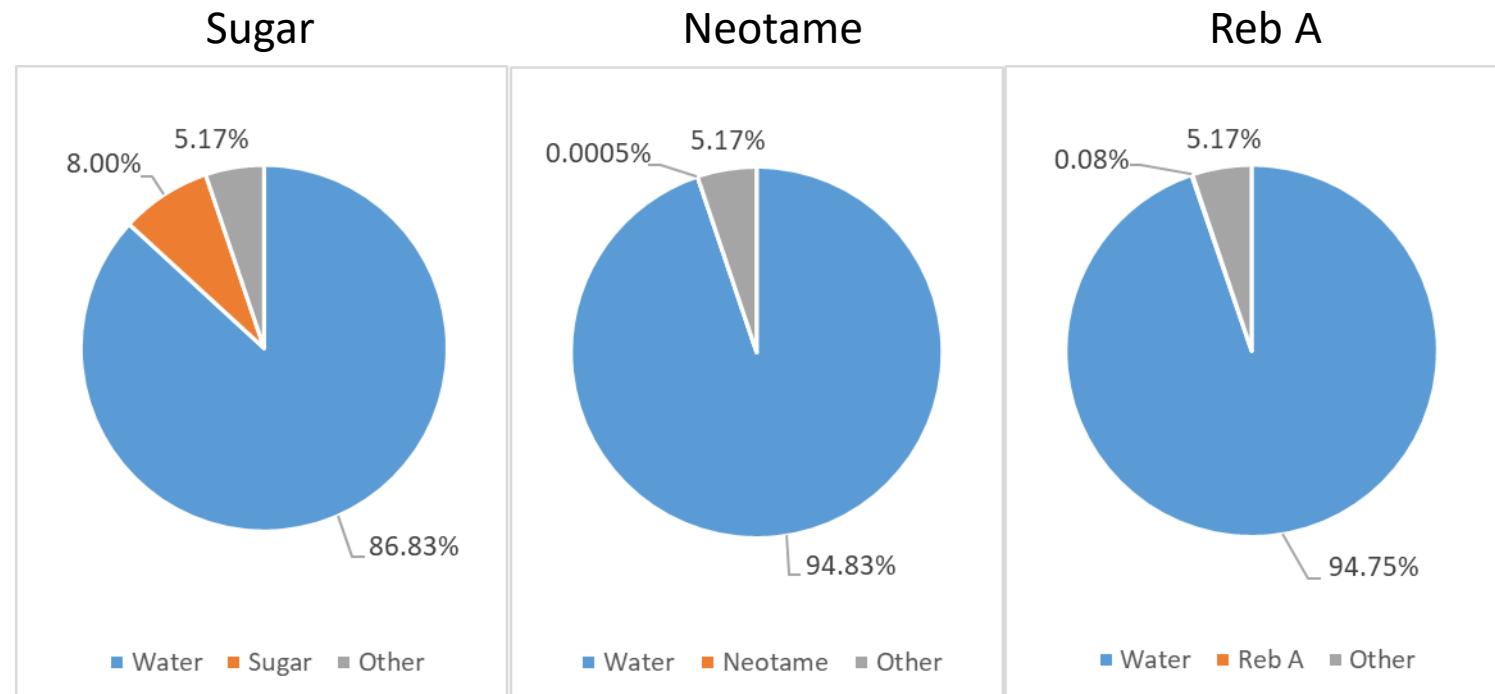


# Drinks: Formulation

## Drink formulation by fraction

The difference is really between:

- i) Sugar
- ii) Sweetener + some more water



# Drinks: Impact

***Environmental impact is reduced when sugar is replaced***

This is observed across all impact categories.

***Example data:***

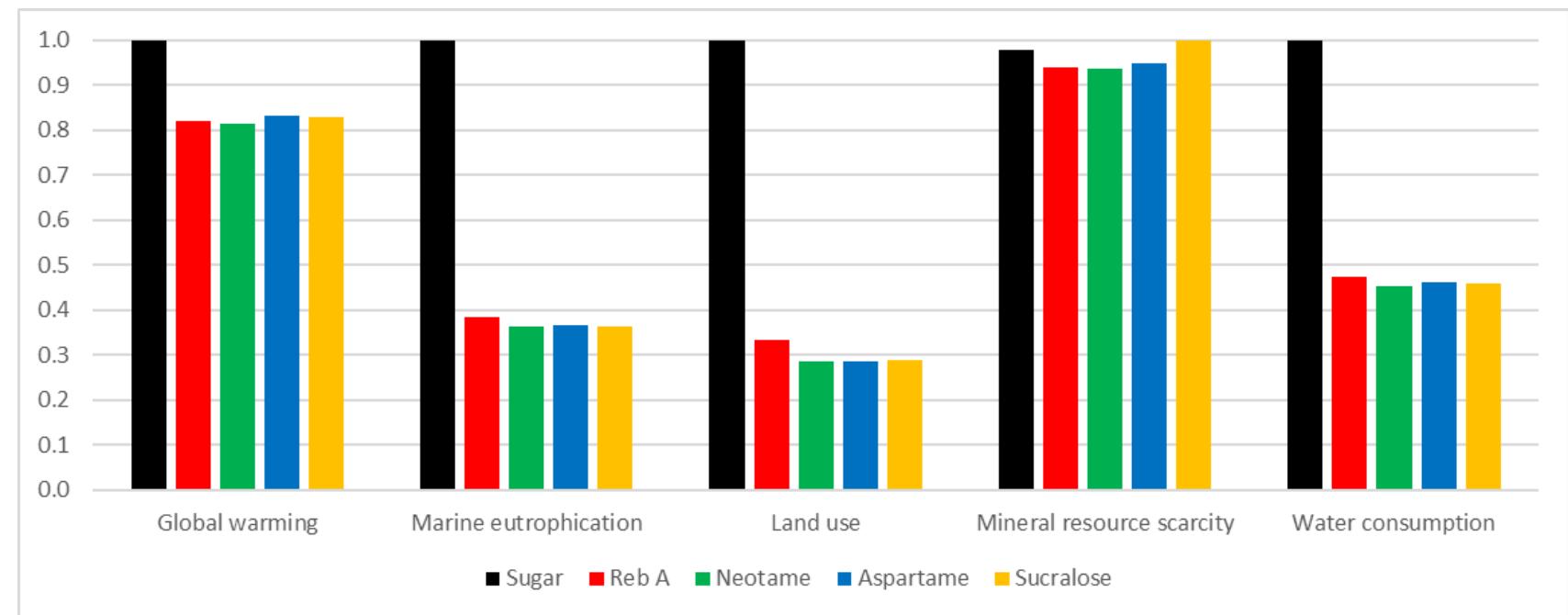
***- Global warming potential***

Sugar drink:

0.61 kgCO<sub>2</sub>-eq/kg

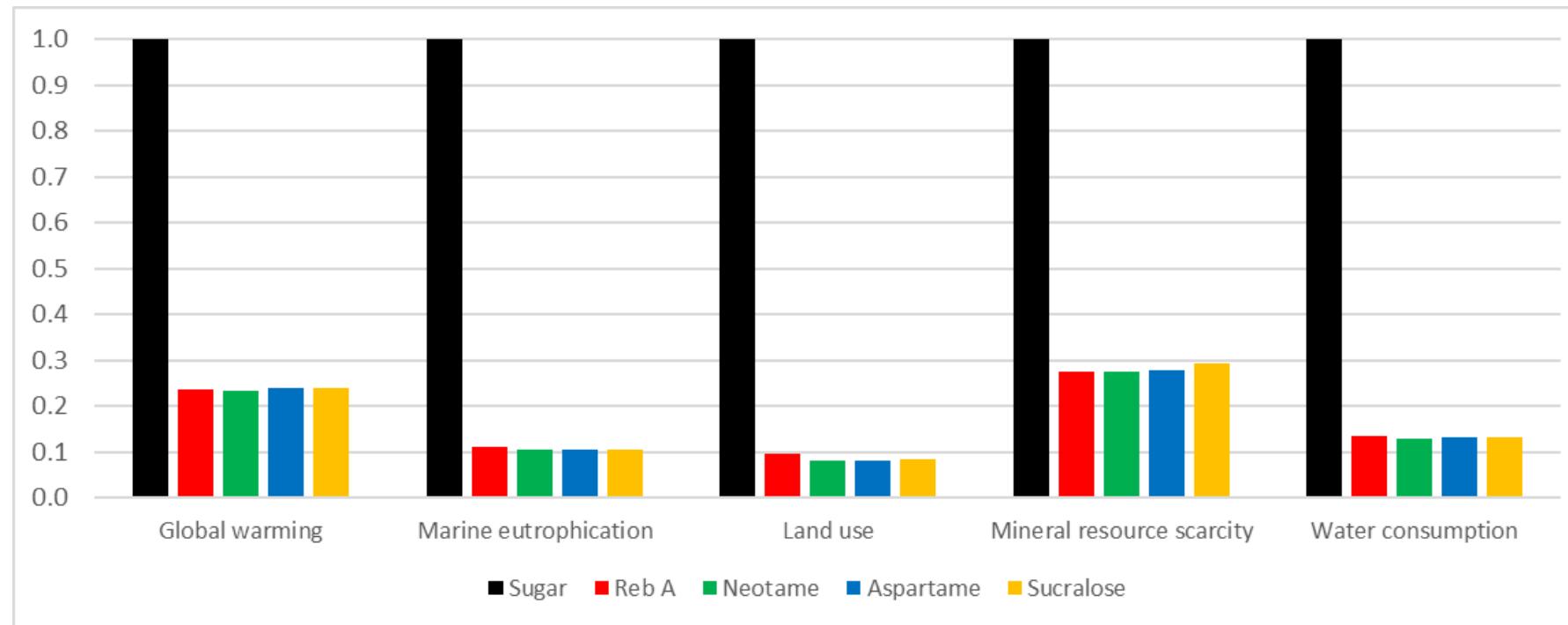
Non-sugar drink:

~ 0.51 kgCO<sub>2</sub>-eq/kg



# Drinks: Impact

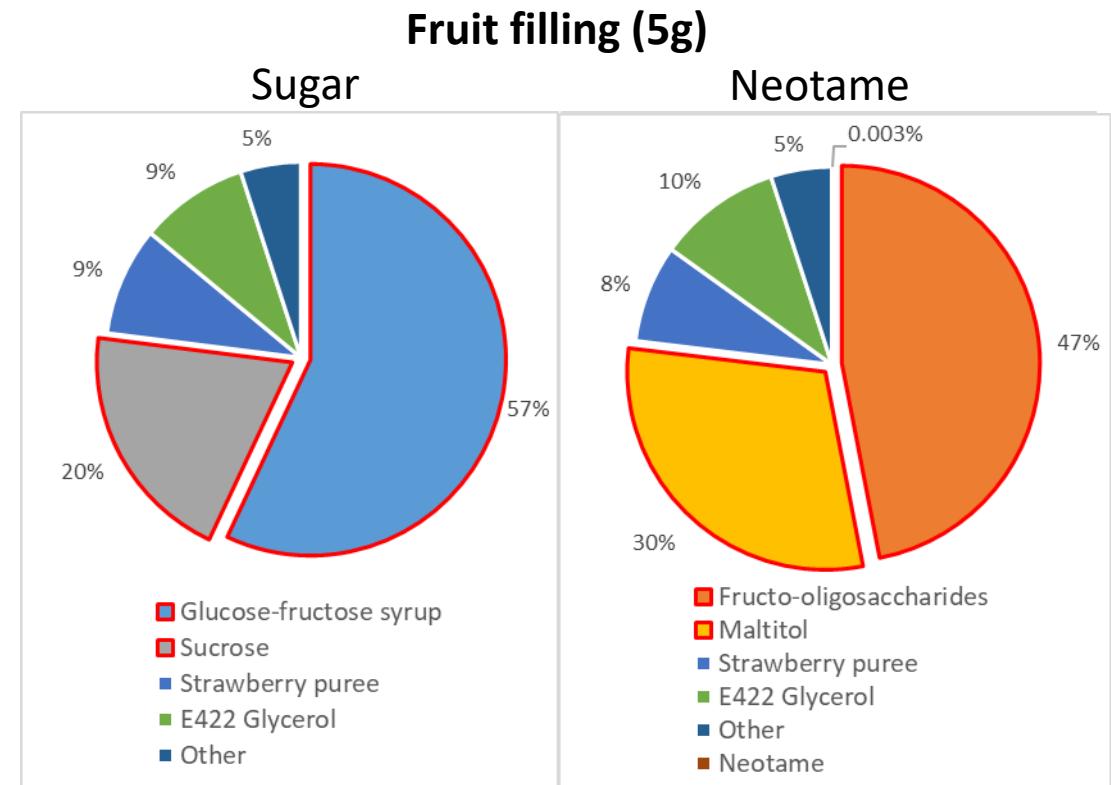
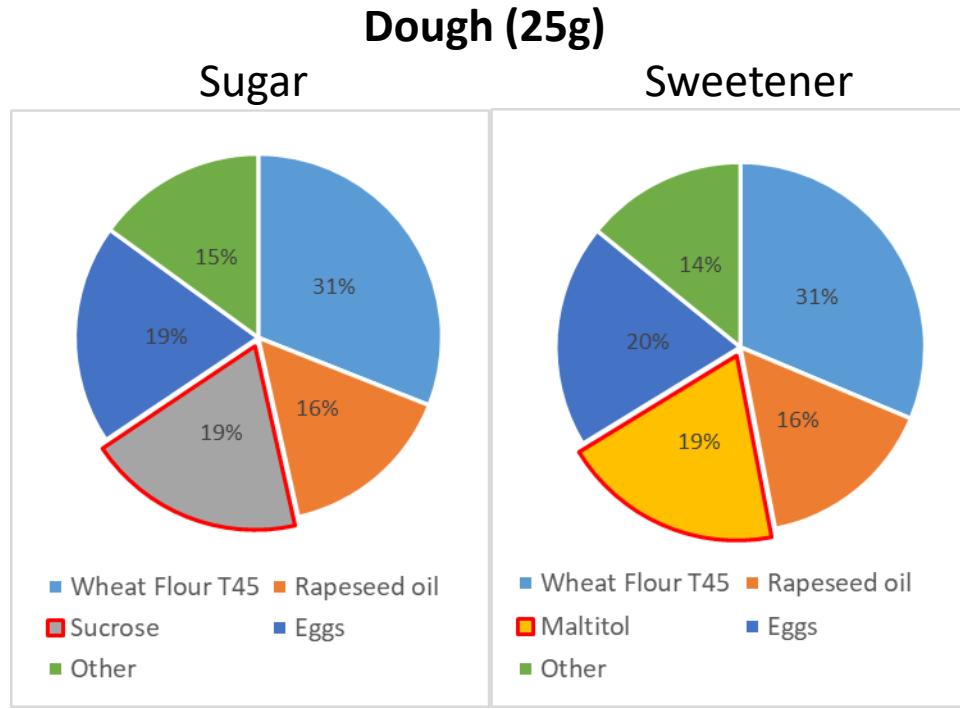
**Environmental impact is reduced when sugar is replaced – this is even more so on a calorie density basis (12.7 vs 44.2 kcal/100g for sweetener or sugar drink)**



# Biscuits: Formulation

## Fractional replacement biscuit dough and fruit filling

Sweeteners are added to fruit filling only



# Biscuits: Impact

**Environmental impact increased when sugar is replaced.**

*Increase is because the impact of sugar is less than that of maltitol*

This is observed across all impact categories.

*Example data:*

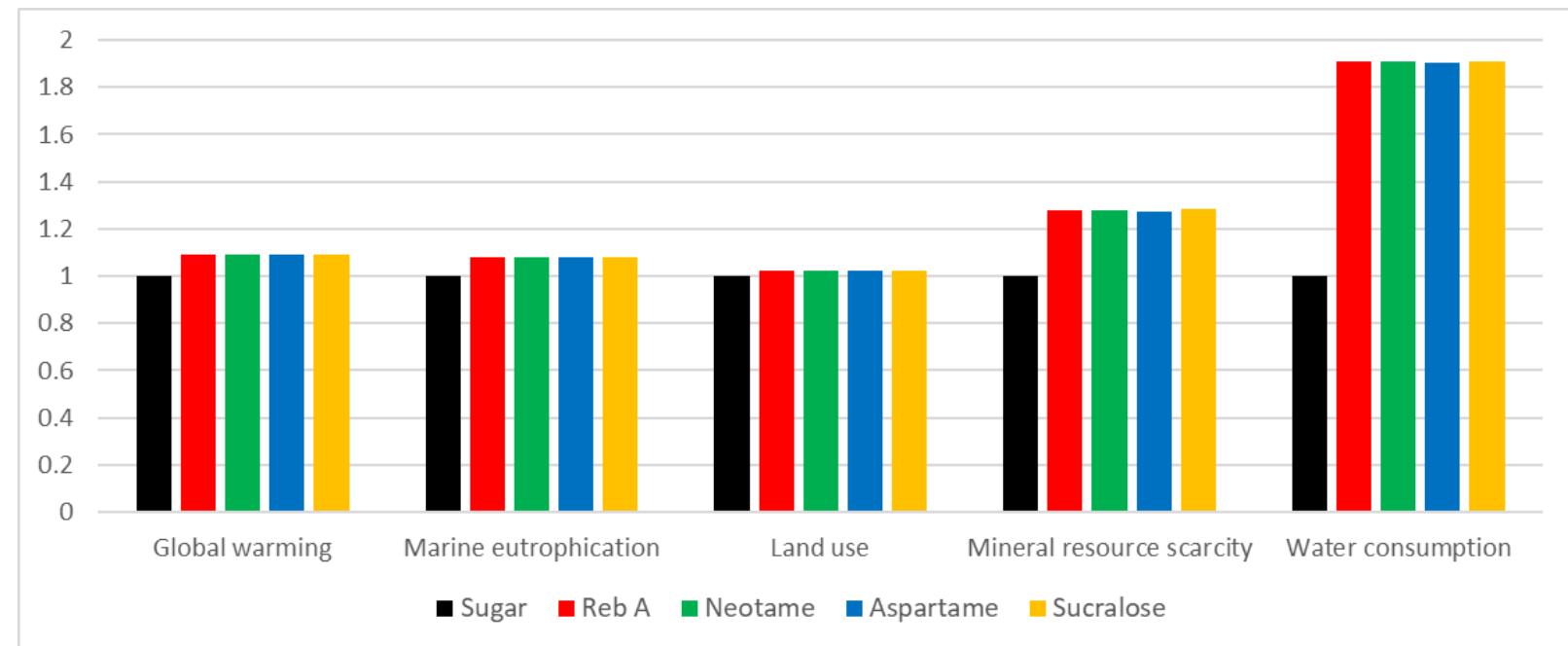
*- Global warming potential*

Sugar biscuit:

2.72 kgCO<sub>2</sub>-eq/kg

Non-sugar biscuit:

~ 2.97 kgCO<sub>2</sub>-eq/kg



# The Bulking agents: another knowledge gap solved

## Process simulation modelling used to generate detailed LCI data for sorbitol and maltitol

Now recently published in JCP 2025

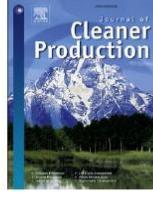
Journal of Cleaner Production 494 (2025) 144985

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Environmental life cycle assessment of producing sorbitol and maltitol from wheat starch using process simulation: The SWEET project

J. Suckling <sup>a,h,\*</sup>, G. Brussino <sup>b</sup>, E. Koukouna <sup>b</sup>, N. Misailidis <sup>c</sup>, A. Koulouris <sup>i</sup>, D. Petrides <sup>c</sup>, S. Morse <sup>a,h</sup>, M. Raats <sup>d,h</sup>, J. Scholten <sup>b</sup>, C. Westbroek <sup>b</sup>, J.C.G. Halford <sup>e,f</sup>, J.A. Harrold <sup>f</sup>, A. Raben <sup>g</sup>, R. Murphy <sup>a,h</sup>

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<sup>d</sup> School of Psychology, University of Surrey, Guildford, UK  
<sup>e</sup> School of Psychology, University of Leeds, Leeds, UK

# Achievements and ‘misses’

- Novel LCI data and LCA outcomes on S&SEs in drinks, yoghurts and bakery goods
- Recognition of the ‘formulation’ role – significance of bulking agents
- Extension of the findings to the ‘whole diet’ level – in progress
- Extension of the results to the public health / societal level **X**

# Consumption

## 1) Need to put foodstuffs in context of a whole diet setting.

Work is currently on-going with Blonk partner using Optimeal.

## 2) WHO report of health effects of sweeteners.

Findings do not appear to be significant/consistent across all health effects.

From the Life Cycle Sustainability Assessment perspective, it is not possible to draw definitive conclusions.



Reference: RIOS-LEYVRAZ, M. & MONTEZ, J. 2022. Health effects of the use of non-sugar sweeteners: a systematic review and meta-analysis. Geneva, Switzerland: World Health Organization. ISBN: 978-92-4-004642-9. URL: <https://www.who.int/publications/i/item/9789240046429>

# Take-aways from SWEET's sustainability work



**When sugar is replaced.... BOTH the sweetness and the bulk, technical function must be replaced**

**Reformulation to replace technical functions is a more important driver of environmental impact change than the specific sweetener used.**

**For water-based drink – environmental impact is reduced  
For solid foods - environmental impact can be increased**

**The Functional Unit for the LCA is important (mass, serving, caloric, etc....)**

**Dietary level modelling - shortly**

Thanks to the partners  
and more info at <https://sweetproject.eu/>

