

IMPERIAL

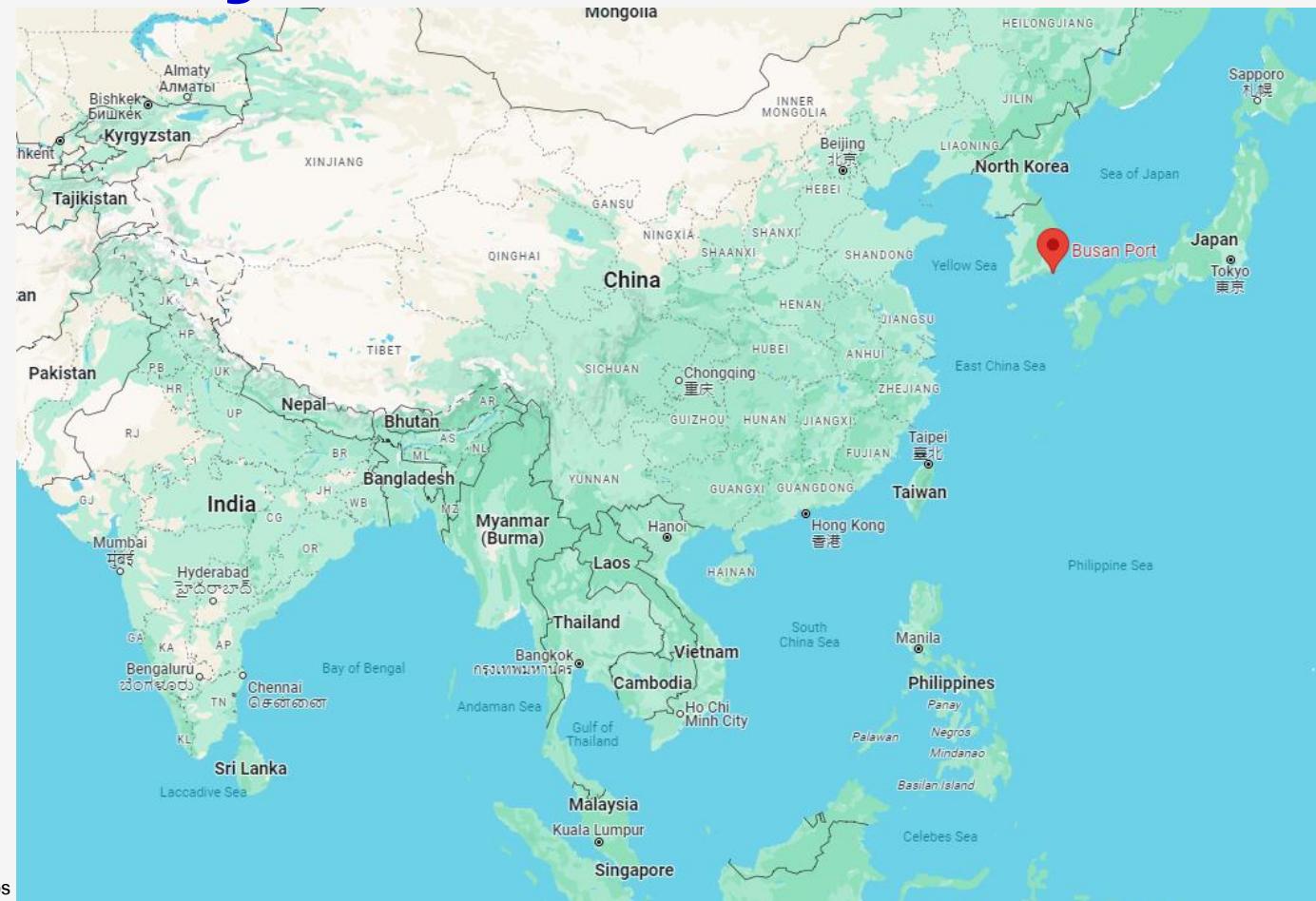
**Inaugural Symposium: The Role of
Higher Education Institutes and Life
Cycle Assessment in Achieving
Sustainable Futures**

By Alessandro Vezzuto

26/03/2025

IMPERIAL

A Comparative Life Cycle Assessment of Marine Fuels: A Busan Port Case Study



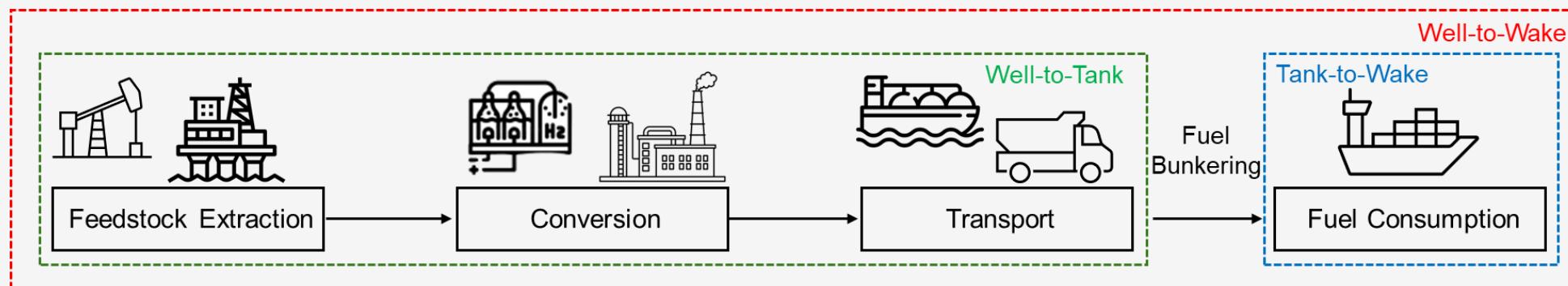
Reference: Google Maps

Introduction & Objectives

- Maritime trade volume will triple by 2050 and greenhouse gases from international shipping could rise by up-to 250%
- Emission reductions will be driven by carbon-free marine fuels
- Life Cycle Assessment: objective tool to assess the environmental performance of a system
 - SimaPro software was used as it allowed personalised creation of inventories

Objectives:

- ① Identify processes, inputs and outputs for a ship bunkering in the port of Busan
- ② Develop a strategy to compare different fuels and ship types
- ③ Conduct a comparative LCA to quantify Well-to-Wake emissions and assess the impact of each marine fuel
- ④ Propose a solution to guide governments and policymakers in making decisions towards sustainable development



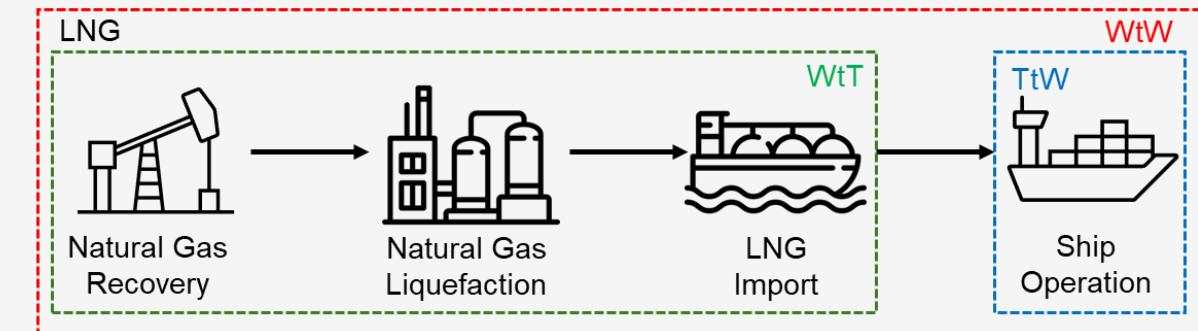
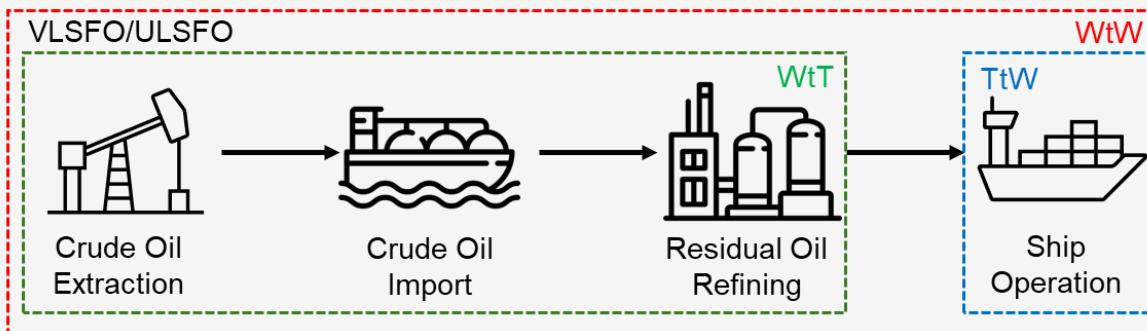
Lifecycle of Marine Fuels

①

- Fuels of the present:
 - Very-low and ultra-low sulphur fuel oil (VLSFO and ULSFO)
 - Liquefied Natural Gas (LNG)

Marine Fuels	Production	Storage & bunkering	Safety	Capital cost
VLSFO/ULSFO				
LNG		Yellow		

Fuel pathway maturity map – green indicates mature technology and yellow shows that solutions exist but are limited by maturity/availability



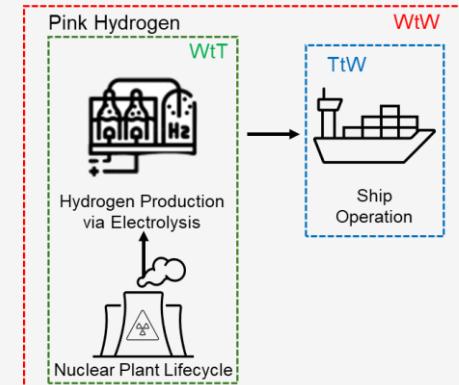
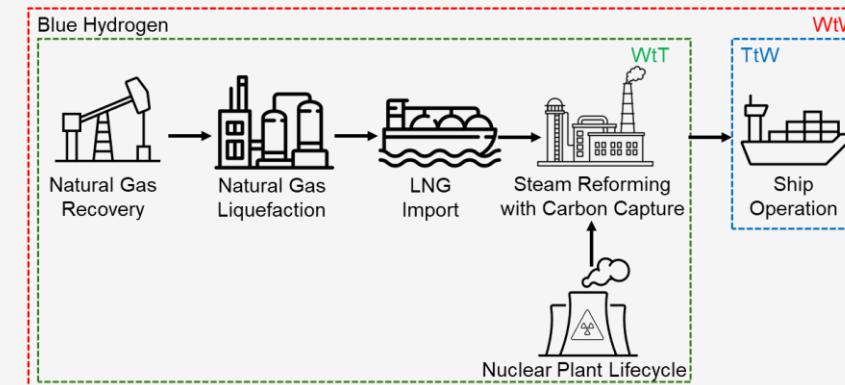
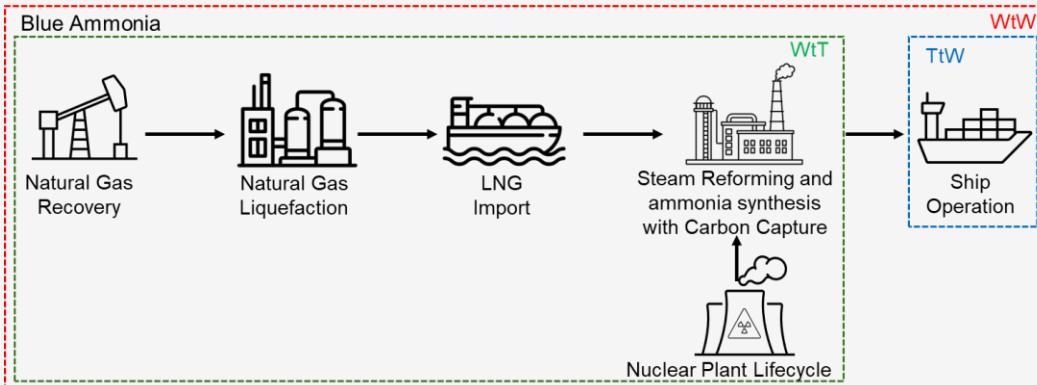
Lifecycle of Marine Fuels

①

- Fuels of the future:
 - Ammonia
 - Hydrogen
- Energy intensive conversion process
 - Nuclear power to supply electricity

Marine Fuels	Production	Storage & bunkering	Safety	Capital cost
Blue ammonia				
Blue hydrogen				
Pink hydrogen				

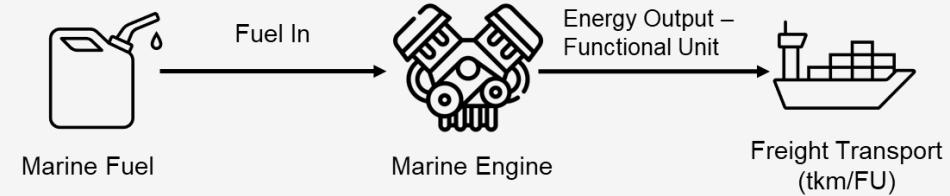
Fuel pathway maturity map –yellow shows that solutions exist but are limited by maturity/availability and red indicates that major challenges exist



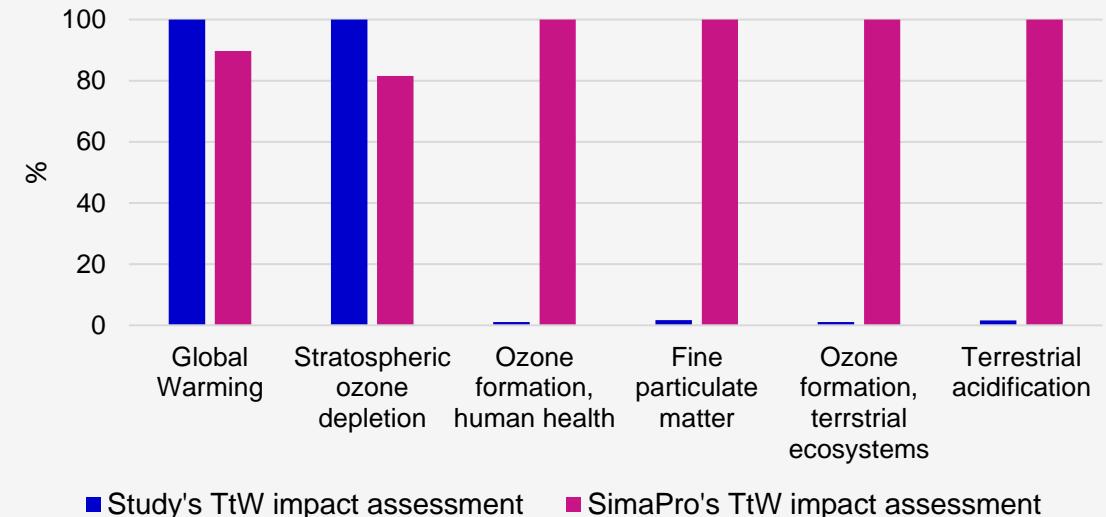
Model setup

②

- Functional Unit (FU):
 - 1GJ of energy output after combustion
- Calculated the up-to-date emissions of vessels:
 - New regulations have been implemented – e.g. reduction in the sulphur content of fuels
 - SimaPro model used 2015 data
- Tank-to-Wake Impact assessment comparison between this study's ship model and SimaPro's ship model
 - Methane emissions were underestimated in 2015
 - Lower impact across all other categories due to fewer pollutants emitted (NOx, SOx, PM, CO, and N₂O)



Fuel	$LHV_{fuel} \left(\frac{MJ}{kg} \right)$	Engine efficiency (%)	Mass per FU (kg)
VLSFO/ULSFO	40.2	50	49.75
LNG	48.63	47	43.75
Ammonia	18.6	35	153.61
Hydrogen	120	30	27.78

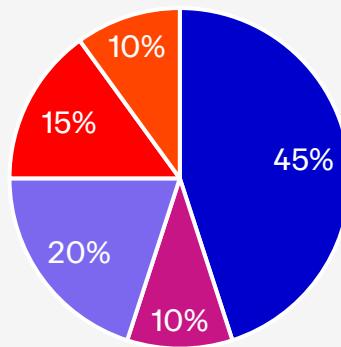


Tank-to-Wake Analysis

(3)

- International Maritime Organisation GHG reduction goals:
 - 20% reduction by 2030 compared to 2008 levels
 - 70% reduction by 2040 compared to 2008 levels
- Conducted a comparative Tank-to-Wake study for the marine fuels
 - What is a possible fuel mix scenario for 2030 and 2040?

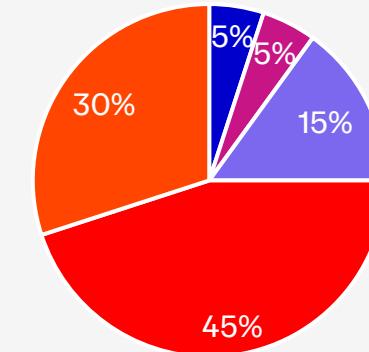
Year	Maximum GHG emissions per FU ($\frac{\text{kg CO}_2\text{eq}}{\text{GJ}}$)
2030	126.8
2040	47.0



■ VLSFO ■ ULSFO ■ LNG ■ Ammonia ■ Hydrogen

2030 Fuel Mix Scenario

Impact Category	VLSFO	ULSFO	LNG	Ammonia	Hydrogen
GWP TtW ($\frac{\text{kg CO}_2\text{eq}}{\text{GJ}}$)	166	153	141	15.1	1.24



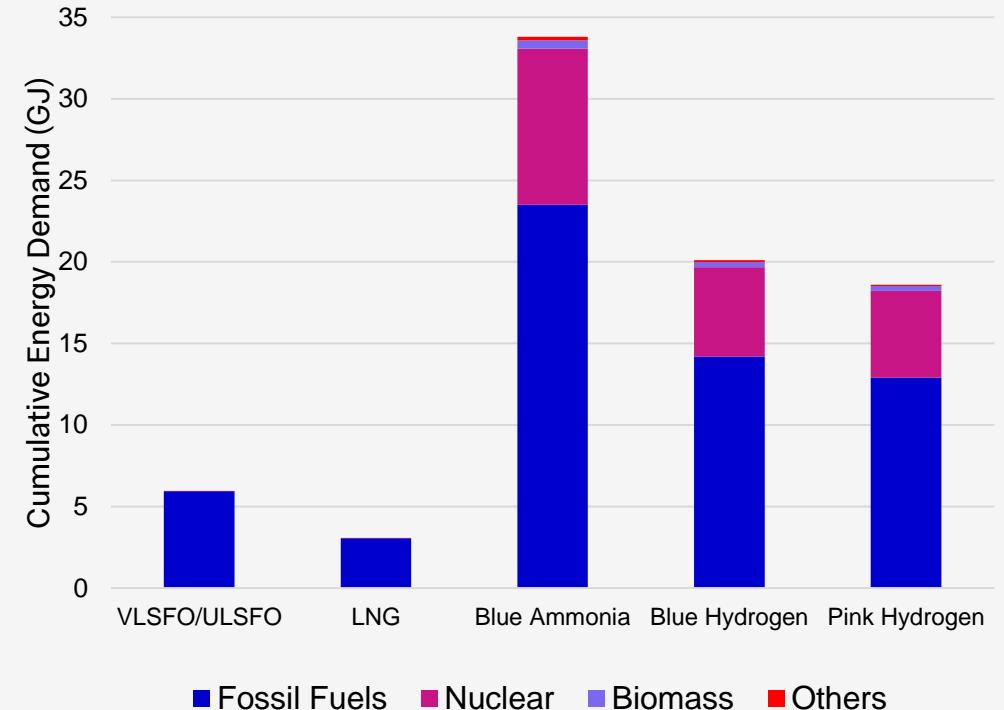
■ VLSFO ■ ULSFO ■ LNG ■ Ammonia ■ Hydrogen

2040 Fuel Mix Scenario

Cumulative Energy Demand

(3)

- How energy intensive are the production processes?
- Breakdown of energy sources currently used
- Impact of using the national grid vs nuclear power on the Well-to-Tank global warming potential for ammonia and hydrogen fuels

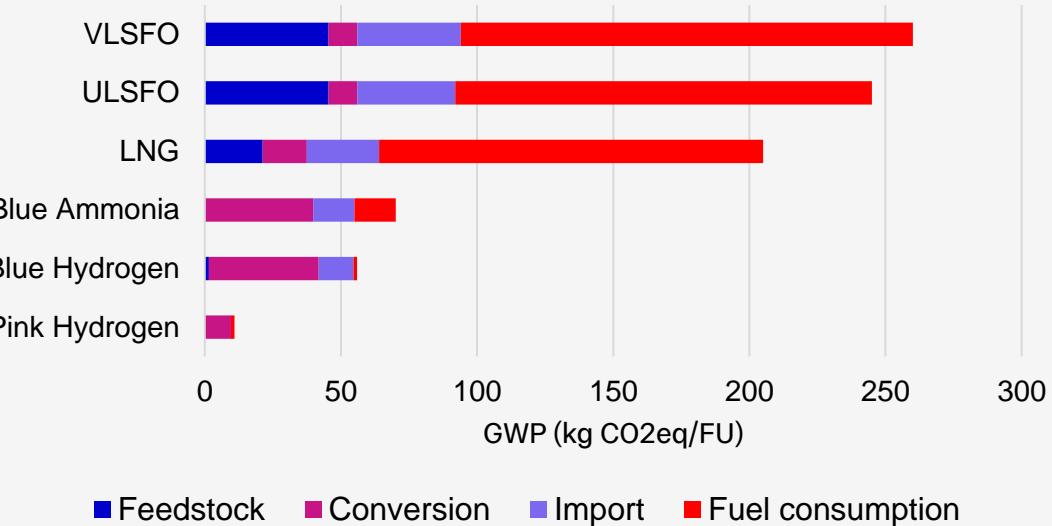


Impact Category	Blue Ammonia		Blue Hydrogen		Pink Hydrogen	
	National grid	Nuclear power	National grid	Nuclear power	National grid	Nuclear power
GWP ($\frac{\text{kg CO}_2\text{eq}}{\text{GJ}}$)	1.93×10^3	55	1.12×10^3	48.4	1.05×10^3	9.64

Well-to-Wake Global Warming Potential

(3) (4)

- VLSFO/ULSFO CO₂ combustion emissions: 61% of Well-to-Wake GWP
- LNG CO₂ combustion emissions: 59% of Well-to-Wake GWP
- Blue ammonia: 220 kg CO₂ emitted per FU from SMR with 90% carbon capture
 - Nuclear lifecycle: 19% of Well-to-Wake GWP
- Blue hydrogen: 205 kg CO₂ emitted per FU from SMR with 90% carbon capture
 - Nuclear lifecycle: 15% of Well-to-Wake GWP
- Pink hydrogen nuclear lifecycle: 72% of Well-to-Wake GWP

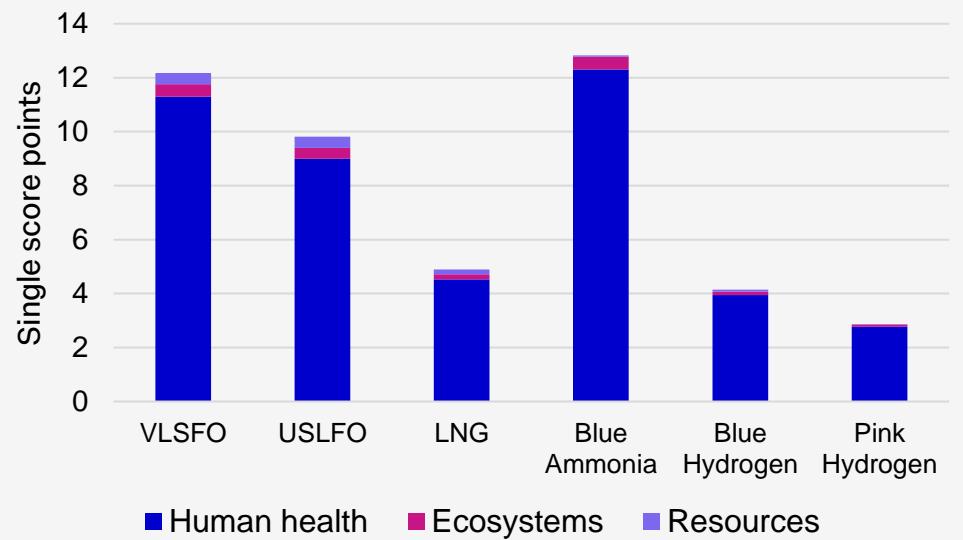
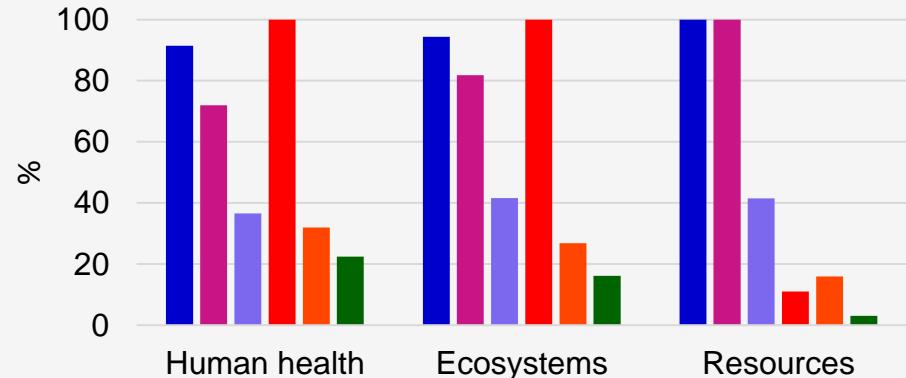


Conversion process	kWh/kg	kWh/FU
Ammonia via SMR and ammonia synthesis	16.5	2542
Hydrogen via SMR	49	1361
Hydrogen via electrolysis	55	1528

Well-to-Wake Impact Assessment

(3) (4)

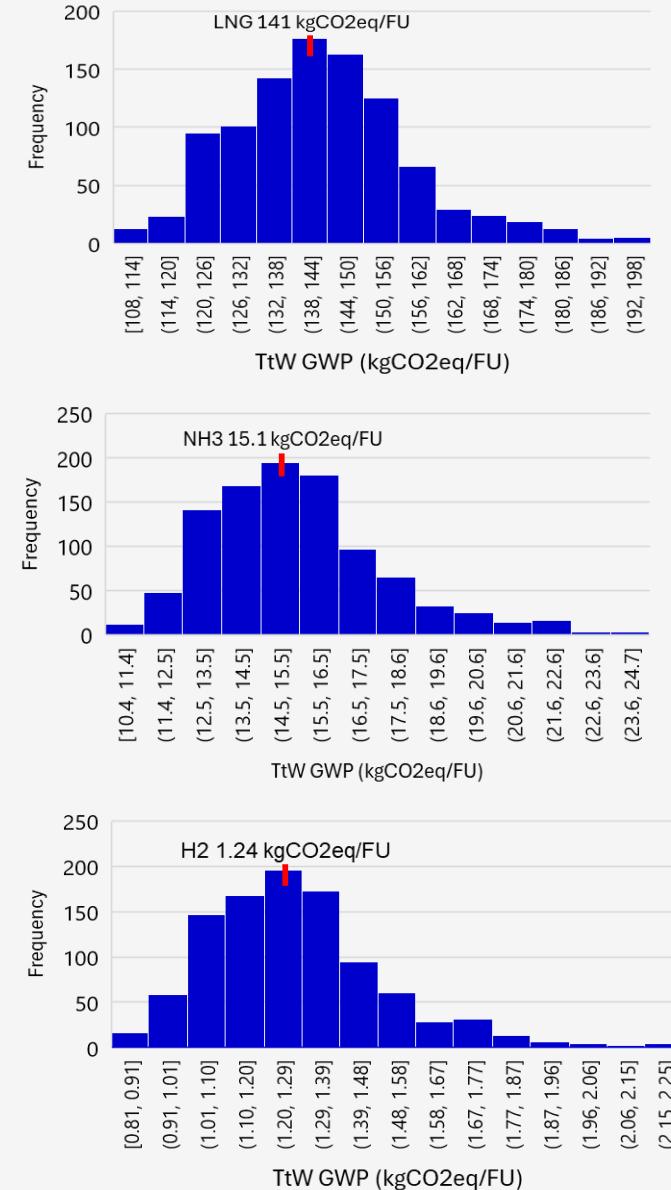
- Hydrogen is the least damaging marine fuel
- Ammonia is the most damaging fuel to human health and the ecosystem quality
- NOx emissions are the major contributor – 17% higher NOx emissions per tkm than VLSFO
- 11.2 NOx/kWh – selective catalytic reduction required in emission control areas
- LNG significantly reduces impact
- 99% reduction in SOx/tkm compared to VLSFO
- International shipping impacts human health the most
- Requirement for policymakers to set targets considering the entire Well-to-Wake lifecycle of a marine fuel



Uncertainty Analysis

(3) (4)

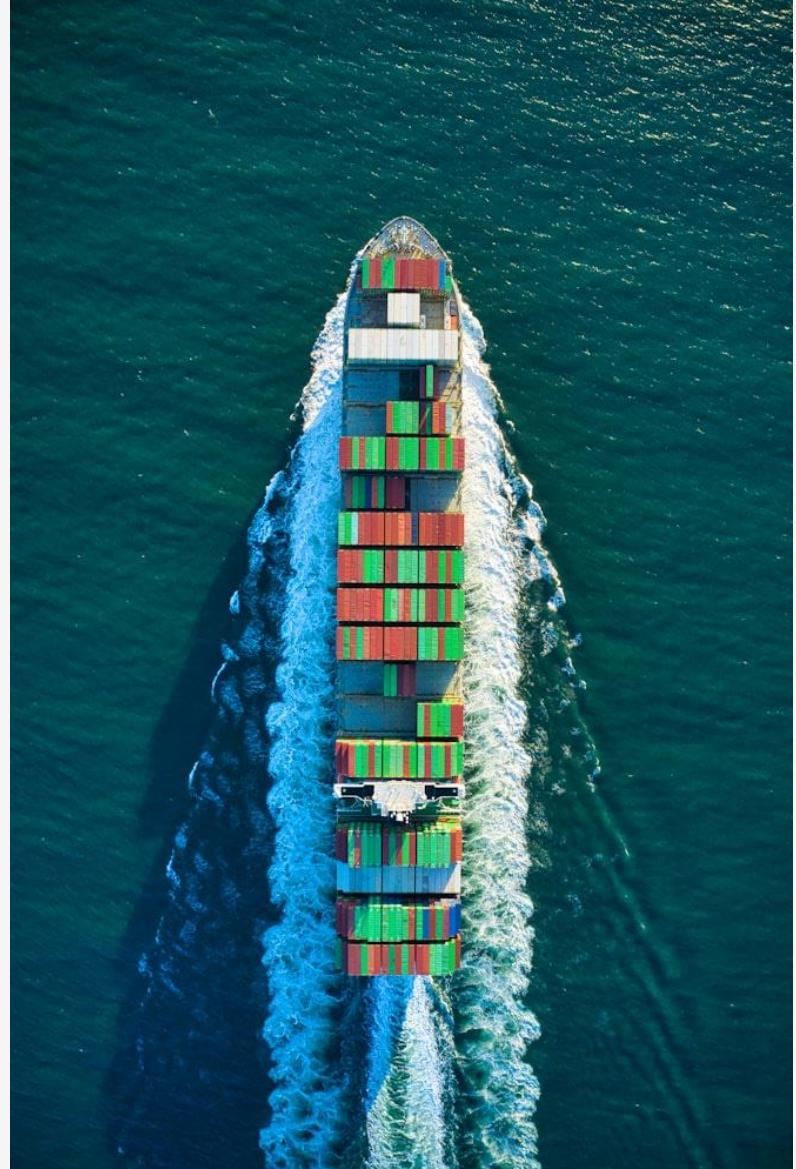
- No ammonia and hydrogen fuelled vessels are commercially available
 - Nascent engine technology
 - High uncertainty of engine efficiency, NOx and N₂O emissions
- Monte Carlo simulation to evaluate the impact of a 5% standard deviation of engine efficiency on Tank-to-Wake GWP for LNG, ammonia and hydrogen
- Assumed a normal distribution
- Frequency of LNG's Tank-to-Wake GWP > ULSFO's Tank-to-Wake GWP (153 kgCO₂eq) was approximately 20%
- Ammonia's and hydrogen's Tank-to-Wake GWP remained low
 - Demonstrated the fuels' suitability to meet the IMO's GHG reduction targets



Conclusion & Implications for Policymakers

④

- Only ammonia and hydrogen are suitable to meet the IMO GHG reduction goals for 2030 and 2040
 - Failure to consider Well-to-Wake lifecycle may shift emissions upstream
- South Korea aims to produce ammonia and hydrogen domestically
 - Must be powered by net-zero energy systems
 - Nuclear power was identified as a suitable solution
- The IMO must consider Well-to-Wake emissions and total impact
 - Reductions in NOx emissions are necessary for ammonia
 - Guidelines and targets are required for alternative fuels to aid all relevant stakeholders
- This study's findings can serve as a valuable foundation for the IMO and the South Korean government in developing decarbonisation strategies



Reference: <https://unsplash.com/photos/aerial-view-of-blue-and-white-boat-on-body-of-water-during-daytime-FPKnAO-CF6M>

IMPERIAL

**Evaluated the lifecycle of 4 marine fuels for Busan,
guiding governments in establishing policies towards
sustainable development**

Thank you for listening!

Any Questions?